Claims

1. A unit for pumping fuel to an internal combustion engine, having a rotor supported eccentrically in a pump chamber, with guide grooves disposed on the circumference, in which grooves sealing bodies are provided that are guided in the radial direction along a shaped sliding surface, the shaped sliding surface having elliptical portions, characterized in that the course, expressed in polar coordinates (ϕ) , of the radii (ρ) of the elliptical portions corresponds at least in portions to one of the two following equations, in which (R_2) is the radius of the rotor (15), n is a variable power, and (s_1) is the eccentricity:

$$\rho(\varphi) = \frac{R_2 * \sqrt{R_2 + 2s_1}}{\sqrt{R_2^{n/2} * \left(\left| \cos \left(\varphi + \frac{\pi}{2} \right) \right| \right)^n} + \left(R_2 + 2s_1 \right)^{n/2} * \left(\left| \sin \left(\varphi + \frac{\pi}{2} \right) \right| \right)^n}$$

$$\rho(\varphi) = \frac{\sqrt{R_2} * (R_2 + 2s_1)}{\sqrt[n]{R_2^{n/2}} * (\cos(\varphi))^n + (R_2 + 2s_1)^{n/2} * (\sin(\varphi))^n}$$

- 2. The unit according to claim 1, characterized in that the parameter n is in the range between greater than or equal to 1.9 and less than or equal to 2.1.
- 3. The unit according to claim 1, characterized in that the eccentricity (s_1) is less than or equal to a radius (R) of the sealing body (39).
- 4. The unit according to claim 1, characterized in that the radii (ρ) of the various elliptical portions are the same at the transitions.

- 5. The unit according to claim 1, characterized in that the slopes of the various elliptical portions are the same at the transitions.
- 6. The unit according to claim 1, characterized in that the curvatures of the various elliptical portions are the same at the transitions.
- 7. The unit according to claim 1, characterized in that the shaped sliding surface has from two to four elliptical portions.